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D205-633-011
Job Sheet 201856



Part No: D205-633-011

Job Qty: 2 pcs

Part Name: Heli-Access-Step™ - High Gear, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/19

Job Tracking No:

Due Date: 11/29/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG REV C SHEET 17 IPP Rev:F 02.07.11 Reformat; Removed D3010 RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	11/29/19		0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	PC
							Packaging 1 - 24	OCT 28 2019
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	

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Container No: S235303

Part: D205-633-011

Job No: 201856

Serial No/Batch: S235303

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-57 Issue 5 Ref AA-87C SR005921

Plex 10/16/19 10:10 AM Dart.Renwick.Jennifer

https://www.plexonline.com/94696ABC-FFC2-4A48-B9E9-A94A2951E951/Plexus_Control/Report_Viewer_2.asp?URL=https://www.plexonline.com/94... 2/4

				Packaging 3 - 36 - B4B	DAS
135 DC - 1 - B4B	2 pcs	11/29/19	0.00 0.00	DC - 1 - B4B	21
				DC - 2 - B4B	9-88
140 QC 21 - FG	2 pcs	11/29/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	DAS
Part Op 110 - (Pick Kit)					21
Description: 133 (231412314)					9-88

NOV 28 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D205-633-011
Location: FG082

135 - (Document Control Photocopy bluefile & type labels per PPP205-633-011 CHG001

140 - (QC21- Final Inspection - Work Order Release)

NOV 28 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5212407
AN4-5A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5172194
AN4-6A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149813
AN4-7A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5107746
AN5-14A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5174150
AN5-6A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5103251
D2021-101	Eyebolt	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	514972121/2272
D2022-101	Spacer	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5163199
D2022-103	Spacer	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5217258
D2562-001	Strut 19.85"	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5228424
D2565-101	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5210733
D2565-103	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5210731
D2565-105	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5203588
D2565-107	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5209921
D2565-109	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5210722
D2565-111	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5184275x1/S
MS21042L4	Nut	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5235810
MS21042L5	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5208332
NAS1149D0463	Washer	30 Ea (15 ea)	110-Packaging 1 - Pick Kit	5216019
NAS1149D0563	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5134288
D2568	Step Weldment Assembly	2 pcs (1 ea)	120-QC 4	5231944

012629

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-14A	2	399	0
	AN4-5A	4	141	0
	AN4-6A	4	327	0
	AN4-7A	4	13	0
	AN5-14A	2	20	0
	AN5-6A	2	61	0
	D2021-101	2	1	0
	D2022-101	4	65	0
	D2022-103	4	75	0
	D2562-001	2	0	0
	D2565-101	2	4	0
	D2565-103	2	4	0
	D2565-105	2	5	0
	D2565-107	2	4	0
	D2565-109	2	4	0
	D2565-111	2	1	0
	MS21042L4	16	1,077	0
	MS21042L5	4	332	0
	NAS1149D0463J	30	1,932	0
	NAS1149D0563J	8	1,099	0
120-QC 4	D2563	2	8	0

Part Specifications

Specifications could not be found.

Plex 10/16/19 10:10 AM Dart.Renwick.Jennifer

5.0 PARTS LISTS

5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
16	16	16	15	AN960JD416	WASHER
4	3	3	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: C

Date: 13.12.13